



# 5-Shell Expandable Shotgun Shell Holder for 12/20 Gauge

## Installation Instructions

PART# SHO6300

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### Shotshell Holder Installation

**Point the rifle in a safe direction and place the safety in the "on" position. Next remove the magazine, pull back the bolt, and carefully inspect the chamber to be sure the rifle is unloaded.**

#### Step #1

Determine which side of the stock you would like the shotshell holder to be installed on, depending if you are a right handed or left handed shooter. Align the flat side of the carrier with the flat side of the mounting plate so that the carrier is square and center over the plate. Use a punch or a small sharp pointed instrument to make (6) screw holes through the plate and into the carrier cloth. Be careful not to punch into the elastic cloth on the carrier.

Note: If necessary, use tape to temporarily secure the carrier onto the mounting plate while creating holes.

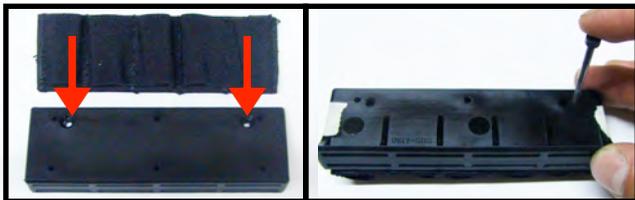


Figure 1

#### Step #2

Remove the carrier, and place the mounting plate onto the buttstock making sure the (2) countersunk holes in the plate line up with the (2) holes in the buttstock. Install the (2) 6 x 48/2 x 1/2" plastite screws into the holes, and tighten using a phillips head screwdriver.

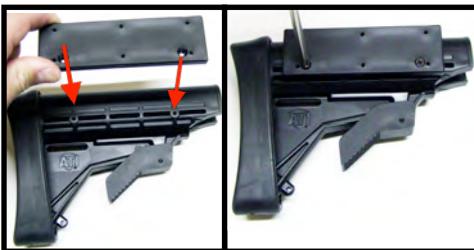


Figure 2

#### Step #3

With the mounting plate secure to the stock, align the carrier so the pre punched holes you made before line up with the screw holes on the mounting plate. Making sure the (6) installed screws line up with the (6) holes in the plate.

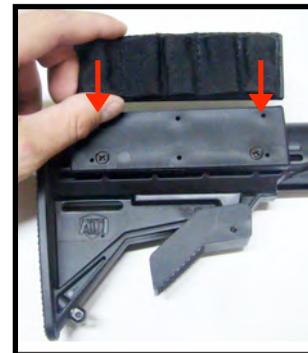


Figure 3

#### Step #4

Install the (6) #8 x 3/8" sheet screws through the pre punched holes in the carrier cloth, and into the screw holes on the mounting plate as shown in the Figure 3. Use a phillips head screwdriver to tighten the (6) sheet screws, and secure the shell holder to the stock.



Figure 4

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2733 West Carmen Ave • Milwaukee, WI 53209  
Toll Free: 800.925.2522 • Fax: 414.464.3112

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