



# Remington 7600 Collapsible Stock

## Installation Instructions

**PART# REM7100**

(Fits: Remington 7600, 7400, 760, 740 Pump Action and Semi-Auto Rifles)

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### Stock Installation

**Point the rifle in a safe direction and place the safety in the "on" position. Next remove the magazine, pull back the bolt, and carefully inspect the chamber to be sure the rifle is unloaded.**

#### Step #1

Remove the existing recoil pad from your stock by unscrewing the two phillips head screws in the rear of the pad.



Figure 1

#### Step #2

Use a long flat head screwdriver or the appropriate socket with extension to remove the stock bolt from the inside of the opening in the rear of the stock.



Figure 2

#### Step #3

Remove the adapter tube with buttstock from the pistol grip on your new ATI tactical stock. If difficult to remove, hold the grip with the left hand, depress the adjustment trigger on the buttstock with the right hand and use the buttstock as a slide hammer. Slide the buttstock from the shortest position to the longest, letting the buttstock hit the back of the longest position with a little force. Repeat this until the adapter tube is removed from the pistol grip.



Figure 3

#### Step #4

Place the 1/4"-28 x 1 1/2" bolt with supplies washer, through the back of the pistol grip and adapter.



Figure 4

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#### Step #5

Secure the pistol grip to the shotgun receiver by tightening the bolt with an allen wrench.



Figure 5

#### Step #6

Insert the adapter tube into the rear of the pistol grip and align the predrilled holes in the side of the grip with those in the tube.



Figure 6

#### Step #7

Insert the barrel screw into the pistol grip from the right hand side of the stock and insert the short screw from the left hand side into the barrel screw. (The long barrel screw is a press fit through the grip and tube.) Tighten the screws using (2) phillips screwdrivers.

**CAUTION:** After pressing the screw, remove nylon chips from the hole on the left side of the pistol grip.

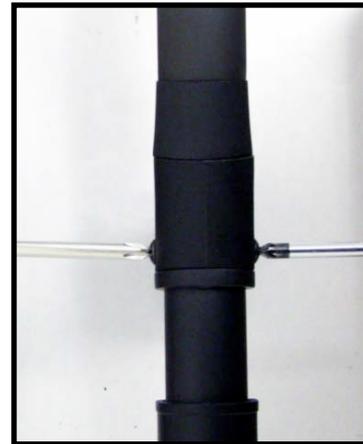


Figure 7

#### Step #8

The buttpad will simply slip onto the rear stock.

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