



# Tactical Shotgun Six Position Side Folding Stock and Forend with Scorpion Recoil System Installation Instructions

**PART# A.1.10.1130, A.1.20.1130, A.1.40.1130**

(Fits: 12 Ga Mossberg 500/535/590/835, Remington 870, Winchester 1200/1300 & SXP)

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## Stock Installation

**Point the shotgun in a safe direction and place the safety in the "on" position. Next, cycle the shotgun and carefully inspect the chamber to be sure the shotgun is unloaded.**

### Step #1

Remove the existing recoil pad from your stock by unscrewing the two phillips head screws in the rear of the pad. Next use a long flat head screwdriver or the appropriate socket with extension to remove the stock bolt from the inside of the opening in the rear of the stock.



Figure 1

### Step #2

With the buttstock in the folded position place the appropriate bolt with the supplied washer through the pivot housing and the appropriate adapter. **Caution:** Due to the many variations of firearms the area of the stock around the slide release lever may need to be trimmed or fitted to ensure the lever functions correctly. Check your firearm to ensure the slide release lever is functioning correctly before the firearm is used.

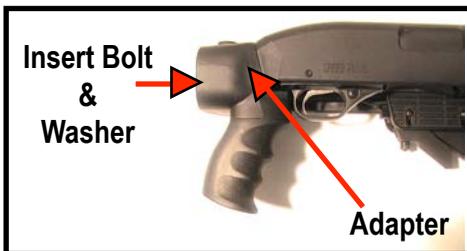


Figure 2

### Step #3

Secure the buttstock to the shotgun receiver by tightening the bolt.

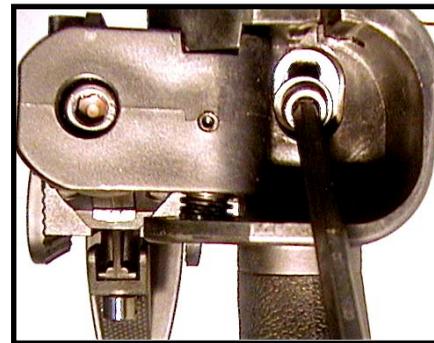


Figure 3

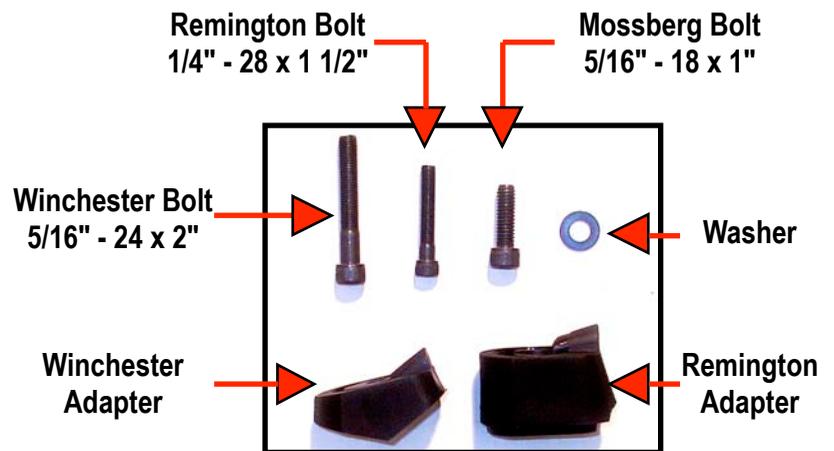


Figure 4

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## Cheekrest Installation

### Step #1

Pull down on the latch lever, and remove the buttstock from the buffer tube.

### Step #2

Place the 6/32 nuts into the slots of the cheekrest rail.

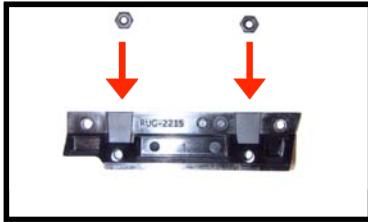


Figure 1

### Step #3

Attach the right cheekrest rail onto the right side of the buttstock using the #6 x 48/2 3/8" flat head screws provided. Repeat the same process on the left side of the buttstock.

*Note: Make sure that the nuts inside the rail do not fall out while installing the rail onto the buttstock.*



Figure 2

### Step #4

Slide the cheekrest onto the cheekrest rails and slide toward the rear of the buttstock.



Figure 3

### Step #5

Line up the slots in the cheekrest with the holes in the cheekrest rails. Next use the 6-32 x 3/8" pan head screws provided to attach the cheekrest to the rails by securing the screws into the 6-32 nuts that were installed in the cheekrest rails in step 2.



Figure 4

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## Pad Installation

### Step #1

Begin by using the supplied alcohol swab to clean the area under the pivot housing.



Figure 1

### Step #3

Place the adhesive pad on the bottom of the pivot housing, making sure the hole in the pad lines up with the pin in the pivot housing.



Figure 3

### Step #2

Wait a 30 minutes until the alcohol is dried. Remove the backing from the adhesive pad.



Figure 2



Figure 4

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## Pad Installation

### Step #1

Begin by using the supplied alcohol swab to clean the cheekrest area on both sides of the stock.



Figure 1

### Step #3

Place the adhesive pad on the top of the cheekrest, making sure the center of the pad is placed on the cheekrest molding line



Figure 3

### Step #2

Wait a 30 minutes until the alcohol is dried. Remove the backing from the adhesive pad.

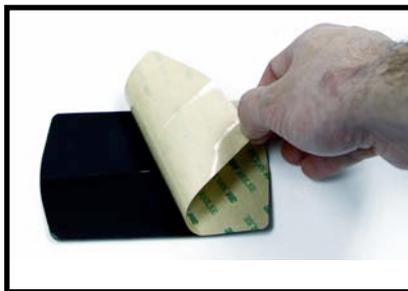


Figure 2

### Step #4

Use your thumb to remove any air bubbles in the pad and to firmly press and secure the adhesive pad onto the cheekrest.



Figure 4

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## Picatinny Rail Installation

**Note: If you do not wish to install the Picatinny Rails, snap the left, right, and bottom blank inserts into their respective locations on the forend.**

### Step #1

Install the side picatinny rail onto the tactical forend by sliding (2) 6-32 hex nuts into the slot on the inside of the forend.



Figure 1

### Step #2

Install the side picatinny rail onto the rail slot on the outside of the forend, use the supplied 6-32 x 3/8" screws to tighten to the hex nuts on the inside of the rail. Repeat for the other side picatinny rails.

Note: Be sure to hold the hex nut on the inside with your finger while tighten to prevent the hex nut from sliding out of place.



Figure 2

### Step #3

Install the bottom picatinny rail onto the rail slot on the outside of the forend.



Figure 3

### Step #4

Using the supplied 6 x 48/2 x 3/8" plastite screws, tighten the screws into the bottom of the forend, tighten til snug. Do not overtighten or threads may strip material from the forend.

Note: Bottom picatinny rail doesn't use hex nuts on the inside of the forend.



Figure 4

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## Forend Installation

**Forends on the newer versions of the Mossberg 500A, B and C and the Mossberg 835 cannot be replaced because the action bars are attached to the forend.**

**Note: For use of this product of Winchester 1200 & 1300 shotguns, your magazine tube must be a minimum length of 6-1/4 inches long.**

### Step #1

Cycle the action once to make sure the hammer is cocked. Next engage the safety.

### Step #2

Depress the slide release and pull the forend halfway back. Next loosen the magazine cap and remove the barrel.

### Step #3

*Mossberg:* Remove the trigger group retaining pin by tapping it out with a blunt pin no greater than 3/16" in diameter.

*Winchester:* Remove the trigger group retaining pin by tapping it out with a blunt pin no greater than 1/4" in diameter.

*Remington:* Depress and hold the left shell stop. (Fig. 1)

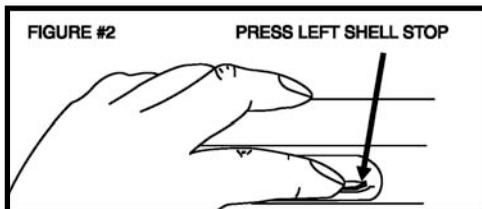


Figure 1

### Step #4

*Mossberg:* Place the shotgun upside down and pull out the trigger group by lifting up at the rear. (Fig. 2)

*Winchester:* Place the shotgun upside down and remove the retainer and trigger group pin. (Fig. 3)

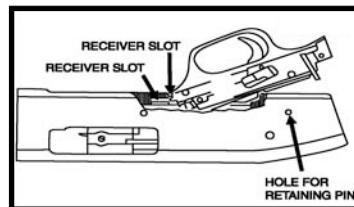


Figure 2

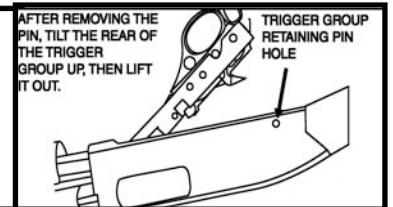


Figure 3

### Step #5

*Mossberg:* Remove the shell stop and the shell interrupter from the receiver.

*Winchester:* Place the shotgun in the upright position and pull the forend forward. Next pull off the magazine tube.

*Remington:* In a forward motion slide the forend off the magazine tube. (The bolt and slide block will also be removed) (Fig. 4)

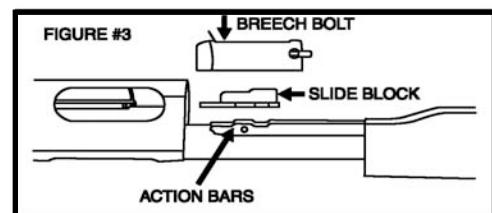


Figure 4

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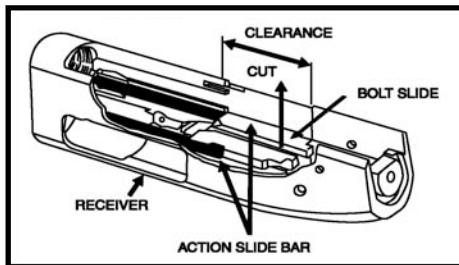
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## Forend Installation

### Step #6

*Mossberg:* Align the bolt slide with the cut out in the receiver by moving the forend and the action bars back and forth. Remove the bolt slide upward. Pull the forend and action bars forward & remove from the magazine tube. (Fig. 5)



**Figure 5**

### Step #7

Remove the plastic bridges from the inside of the Forend. (Fig. 6)



**Figure 6**

### Step #8

After removing the plastic bridges, assemble the forend to all models as shown. Due to varying receiver widths there may be interference between the rear of the forend and the front of the receiver. If this occurs use a rotary tool or file to remove material from the rear of the forend. (Fig. 7)



**Figure 7**

**Use The Proper Adaptors (Part Numbers Marked Inside Adaptors)**

#### Front Adaptors

Mossberg Long = MF1 = 1  
Mossberg Short = MF2 = 2  
Remington 870 (Norinco) = RF = 4  
Winchester 1200/1300 = WF = 6  
Winchester SXP = WF = 6

#### Rear Adaptors

Mossberg Long = MR = 3  
Mossberg Short = MR = 3  
Remington 870 (Norinco) = RR = 5  
Winchester 1200/1300 = WR = 7  
Winchester SXP = MF2 = 2

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## Forend Installation

### Step #9

*Mossberg:* To reassemble, slide the forend back on the magazine tube and align the action bars with the openings in the receiver.

*Winchester:* Place the forend back on the magazine tube and replace the bolt in the action bar slots. (Fig. 8)

*Remington:* Slide the forend back on the magazine tube and replace the bolt and side block. Place the action bars into the receiver and pull in a backwards direction until it stops. (Fig. 9)

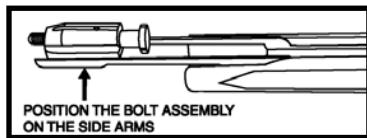


Figure 8

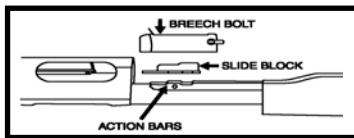


Figure 9

### Step #10

*Mossberg:* Align the slots on the action bars with the slots on the bolt slide and replace the bolt slide. (Fig. 10)

*Winchester:* Align action bars with openings in the receiver and pull the forend backwards.

*Remington:* Press the right shell stop. The forend with the bolt will slide further backwards and stop again. Press the left shell stop and the forend will travel fully to the rear. (Fig. 11)

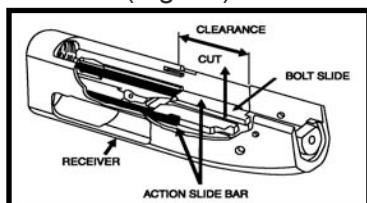


Figure 10

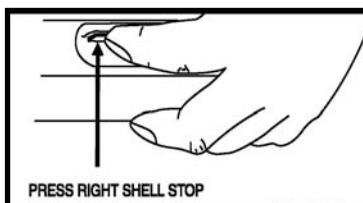


Figure 11

### Step #11

*Mossberg:* Replace both the shell interrupter and the shell stop. (Fig. 12)

*Remington:* Slide the forend forward approximately halfway and replace the barrel and magazine cap.

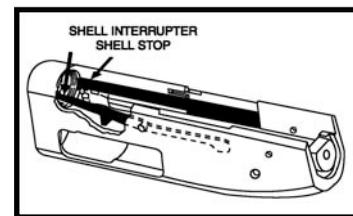


Figure 12

### Step #12

*Mossberg:* Replace the trigger group and the pin. (Fig. 13)

*Winchester:* Turn the shotgun upside down and replace the trigger group and the retaining pin. (Fig. 14)

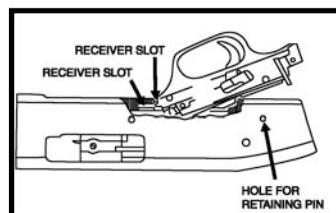


Figure 13

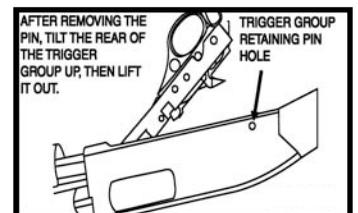


Figure 14

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